LK 2-106MT

Automatic Foil Stamping and Die Cutting Machine in One Pass

自动烫金模切一体机





一次走纸，可完成烫金，凹凸，模切任意两道工序。
降低纸张变形，提高套准精度
减少工序流转时间，提高生产效率

Automatic feeding, foil stamping, embossing,
die cutting and delivery in one pass
Reduce paper distortion, incease registering precision
Reduce flow time, improve work efficiency

TECHNICAL PARAMETER

最大纸张幅面	Max. sheet size	1060×770mm	一基座加热区	Press 1 Zones individually heated	12 heating zones (each zone can be adjusted independently, max 200℃)
最小纸张幅面	Min. sheet size	450×370mm	二基座加热区	Press 2 Zones individually heated	12 heating zones (each zone can be adjusted independently, max 200℃)
最大模切尺寸	Max.die cutting size	1050×750mm	最大装箔直径	Max. foil diameter	¢ 250mm
最大烫金幅面	Max.stamping size	1050×750mm	收纸堆高度	Max. delivery pile height	1250mm
板框尺寸	Inner chase size	1100×790mm	输纸堆高度	Max. feeding pile height	1350mm
叼口空白	Gripper margin	8-17mm	主电机功率	Main motor power	30kw
模切精度	Cutting accuracy	±0.1mm	加热管功率	Heating pipe power	48kw
纸张规格	Paper range	90-2000g/m²(cardboard)0.1-2mm(cardboard)≤4mm(corrugated)	伺服电机功率	Servo motor power	24kw
最大工作压力	Max. working pressure	300T	总功率	Total Machine power	105kw
机器最高速度	Max. mechanical speed	7500s/h	气源要求	Air requirements	0.6Mpa, > 0.37m³/min
最大烫金速度	Max.stamping speed	6500s/h	整机重量	Machine weight	40T
一基座送箔轴	Press 1 foil pulling shafts	longitudinal 3,transversal 2	外形尺寸	Overall machine dimensions	9645×4145×2610mm
二基座送箔轴	Press 2 foil pulling shafts	transversal 2			

